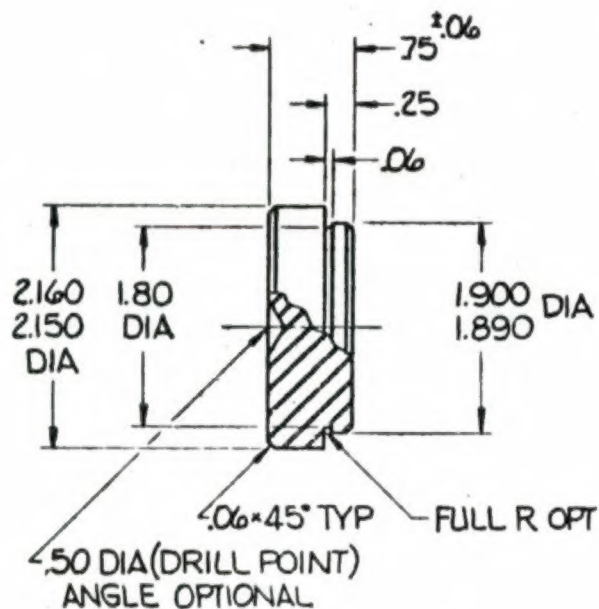


DO NOT SCALE



269A9236

KIT

REVISIONS

SYM	E.O.'S	DESCRIPTION	DRWN	APP'D	DATE

NOTES:

1. IDENTIFY PER HP 8-5 (IMPRESSION STAMP)
2. ALL MACHINED SURFS $\pm .005$
3. BLACK OXIDE PER HP 4-50

S.P.

REQD	PART NO.	REQD	PART NO.	NAME	24 DIA \times .75	4130 STEEL	MIL-S-6758 COND OPT
ASSEMBLY OPP.		ASSEMBLY SHOWN		LIST OF MATERIAL			
		UNLESS OTHERWISE SPECIFIED		DRWN BENEFEL 9-8-64			
		DIMENSIONAL TOLERANCES		CHK'D <i>[Signature]</i>			
		3 PLACE DECIMAL $\pm .010$		APP'D <i>[Signature]</i>			
		2 PLACE DECIMAL $\pm .03$		APP'D <i>[Signature]</i>			
		ANGULAR $\pm 0^{\circ}30'$		APP'D			
		DIMENSIONS TO BE MET BEFORE PLATING.		APP'D			
		CORNER RADIUS .062 ON C BORES AND SPOT FACES OF 1.250 DIA. OR LESS — .093 RADIUS ON GREATER THAN 1.250 DIA.		APP'D			
NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	APP'D			
APPLICATION		QTY REQD		SCALE FULL			
				PLUG - 269A5050-14 BRG REMOVAL			
				HUGHES TOOL COMPANY AIRCRAFT DIVISION CULVER CITY, CALIFORNIA			
				269A9236			
				CODE 02731 SHEET 1 OF 1			

DETENTION POST CLEARPRINT 1000-10

(REDUCED SIZE PRINT

YELLOW "B" SIZE FORM 1047 REV. 1-61

FILE COPY